

Application Data Sheet

No.128

GC-MS

Gas Chromatograph Mass Spectrometer

Analysis of Resin Using the OPTIC-4 Multimode Inlet in Thermal Assisted Hydrolysis and Methylation Mode

The OPTIC-4 multimode inlet can be used for the thermal assisted hydrolysis and methylation-GC/MS (THM-GC/MS) method. In the THM-GC/MS method, the sample is subjected to alkaline hydrolysis while being heated. The resulting products are subjected to methylation derivatization, and the derivatized compounds are then measured with a GC/MS. THM-GC/MS is an effective method for measuring resin samples that produce polar compounds due to pyrolysis. The OPTIC-4 allows derivatization reactions within inert glass micro vials.

Experiment

An approximately 0.1 mg of polycarbonate resin sample clipped with a cutter knife was placed in a micro vial. Then, 4 µl of tetramethylammonium hydroxide (25 % in methanol) was added to the sample in the micro vial. The micro vial was placed in a liner, which was then passed through the O-ring for sealing the inlet. After both ends were capped, the liner was placed into the rack for the AOC-6000.

Table 1 shows the analytical conditions. For thermal assisted hydrolysis, measurements are generally performed with the temperature set to between 300 °C and 400 °C*1, *2. This is lower than the temperature used for typical pyrolysis-GC measurements without using a reaction reagent (500 °C to 600 °C). Accordingly, the inlet temperature was raised to 420 °C prior to the analysis.

Table 1: Analytical Conditions

Instrument

Injection Port: OPTIC-4

Liner: L100011, DMI liner with taper

GC-MS: GCMS-QP2020

AOC-6000 (LINEX-2 and CDC Station included) Autosampler: Column: SH-Rxi-5SiIMS (0.25 mm \times 30 m, df = 0.25 μ m)

Injector

Vent Time: 1 min Method Type: Split **Equilibration Time:** 5 sec End Time: 60 min

Injector Temperature:

 $40 \,^{\circ}\text{C} \, (10 \, \text{sec}) \rightarrow (60 \,^{\circ}\text{C/sec}) \rightarrow 420 \,^{\circ}\text{C} \, (3 \, \text{min}) \rightarrow 320 \,^{\circ}\text{C} \, (\text{hold})$

10 mL/min

Carrier Gas: Carrier Control Mode: Flow control Start Column Flow: 1.5 mL/min End Column Flow: 1.5 ml /min Initial Split Flow: 150 mL/min Split Flow: 450 mL/min

Mass Range:

Interface Temperature:

MS

Data Acquisition Time: 5 to 50.0 min Measurement Mode: Scan **Event Time:** $0.3 \, \text{sec}$ m/z 29 to 600

Ion Source Temperature: 200 °C

Detector Voltage: Relative to the Tuning Result

250 °C

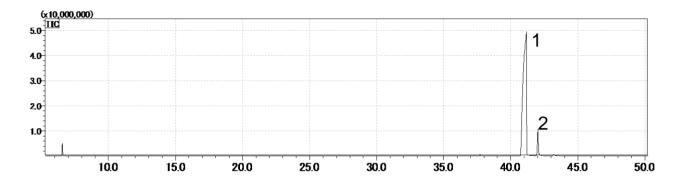
Column Oven Temperature:

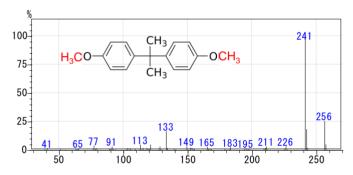
Septum Purge Flow:

40 °C (2 min) \rightarrow (4 °C/min) \rightarrow 230 °C \rightarrow (10 °C/min) \rightarrow 320 °C (1 min)

Results

The figures show the total ion current chromatogram (TICC) obtained, and the mass spectra for the compounds detected. When the ester bonds were hydrolyzed, bisphenol A was produced. As shown in Fig. 1, a derivative of bisphenol A with one hydroxyl group methylated and a derivative with two hydroxyl groups methylated were detected.





100-75-50-242 25 50 250

Peak 1 Derivative of Bisphenol A with Both Two -OH Groups Methylated (- OMe and -OMe)

Peak 2 Derivative of Bisphenol A with One -OH Group Methylated (- OH and -OMe)

Fig. 1: Total Ion Current Chromatogram of Polycarbonate and Mass Spectra for Peaks Detected

Conclusions

The OPTIC-4 is equipped with sample injection modes that are indispensable for the evaluation of polymer materials. In addition to THM-GC/MS, these include pyrolysis, difficult matrix introduction (DMI), and thermal desorption. As a result, it is effective for the multifaceted evaluation of materials. Furthermore, using it with the AOC-6000 enables consecutive analyses to be performed automatically.

*1: S. Tsuge, H. Ohtani, C. Watanabe: Pyrolysis-GC/MS Data Book of Synthetic Polymers –Pyrograms, Thermorgams and MS of Pyrolyzers-, 1st Edition, Elsevier, 420 (2011)

*2: H. Ohtani and T. Takarazaki edited: Synthetic Polymer Chromatography, Ohmsha, Ltd., 401, 2013

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