

CoreFocus Report

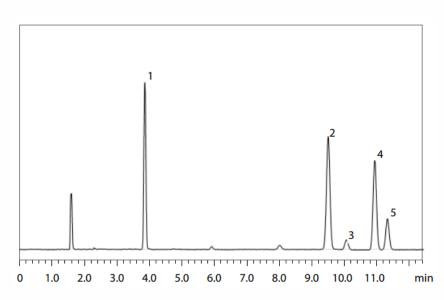
No.310

GC **FID** HS **SH Series**

SH-I-624Sil MS

Analysis of Residual Solvents in drug products

Keywords: -USP <467>, Residual Solvents, Procedure A



- 1. 1,1-Dichloroethane
- 2. 1,1,1-Trichloroethane
- 3. Carbon tetrachloride
- 4. Benzene
- 5. 1,2-Dichloroethane

GC Method for USP 467 Procedure A

Model : Nexis™ GC-2030 : FID-2030 Detector : HS-20 Headspace Sampler

SH-I-624Sil MS (30 m x 0.32 mm I.D. df = 1.8 μ m), Column

P/N: 227-36077-01

Column Temperature : 40 °C(20 min) - 10 °C/min - 240 °C (20 min) Total 60 min

: Split 1:5 Injection Mode

Carrier Gas Controller : Constant Linear Velocity (He)

Linear Velocity : 35 cm/s Detector Temperature : 250 °C Injection Volume

HS-20 Method for USP 467 Procedure A

Oven Temperature	: 80 °C
Sample Line Temperature	: 110 °C
Transfer Line Temperature	: 120 °C
Vial Stirring	: OFF
Vial Volume	: 20 mL
Vial Heat-retention Time	: 60 min
Vial Pressurization Time	: 1 min
Vial Pressure	: 75 kPa
Loading Time	: 1 min
Needle Flush Time	: 5 min

Source: Application News G290 (JP, ENG)

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