

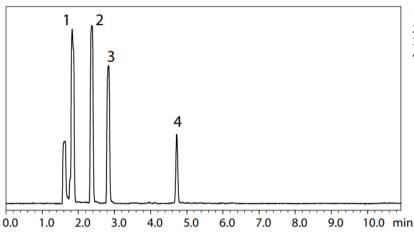
CoreFocus Report No.339

GC FID HS **SH Series**

SH-PolarWax

Analysis of Residual Solvents in Pharmaceuticals

Keywords: Water-Soluble Samples, N₂ Carrier, JP17 Supplement II, USP 467



1. 1,1-Dichloroethane

2. 1,1,1-Trichloroethane + Carbon tetrachloride

3. Benzene

4. 1,2-Dichloroethane

: Nexis™ GC-2030 Main Unit

Detector : FID-2030 flame ionization detector

Column : SH-PolarWax (30 m x 0.32 mm I.D. df = 0.25 μ m), P/N: 221-75972-30

Column Temp. : 50 °C (20 min) - 6 °C/min - 165 °C (20 min) Total 59.17 min

Injection Mode : Split 1:10

Carrier Gas Controller : Linear Velocity (N₂)

Linear Velocity : 35 cm/s : 250 °C Detector Temp. FID H₂ Flow Rate : 32 mL/min FID Make Up Flow Rate : 24 mL/min (N₂) FID Air Flow Rate : 200 mL

Injection Volume : 1 mL HS-20

Oven Temp. : 80 °C Sample Line Temp. : 110 °C Transfer Line Temp. 120 °C Vial Shaking Level Off Vial Volume 20 ml Vial Equilibrating Time 60 min Vial Pressurization Time 1 min Vial Pressure 75 kPa Loading Time 0.5 min Needle Flush Time 5 min

Source: Application News G325 (JP, ENG)

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