

CoreFocus Report

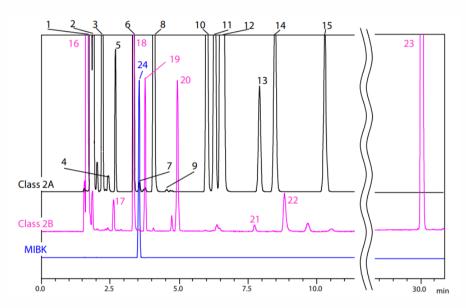
No.341

GC FID HS **SH Series** 

### **SH-PolarWax**

## **Analysis of Residual Solvents in Pharmaceuticals**

Keywords: Water-Insoluble Samples, N<sub>2</sub> Carrier , JP17 Supplement II, USP 467



- Cyclohexane
  Methyl cyclohexane
  trans-1,2-Dichloroethylene
- Tetrahydrofuran
- 4: Methanol
- 5: Methylene chloride (DCM)
- 6: cis-1,2- Dichloroethylene 7: Acetonitrile
- 8: Toluene
- 9: 1,4-Dioxane
- 10: Ethylbenzene
- 11: p-Xylene 12: m-Xylene
- 13: Cumene
- 14: o-Xvlene
- 15: Chlorobenzene
- 2-Dimethoxyethane
- 1,2-Trichloroethylene
- 19. Chloroform
- 20: Methylbutylketone
- Nitromethane
- **Pyridine**
- 24: Methyl isobutyl ketone (MiBK)

Main Unit Nexis™ GC-2030

Detector FID-2030 flame ionization detector

Column SH-PolarWax (30 m x 0.32 mm I.D. df = 0.25  $\mu$ m), P/N: 221-75972-30

Column Temp. 50 °C (20 min) - 6 °C/min - 165 °C (20 min) Total 59.17 min

Injection Mode Split 1:10

: Linear Velocity (N<sub>2</sub>) Carrier Gas Controller

Linear Velocity : 35 cm/s Detector Temp . 250 °C FID H<sub>2</sub> Flow Rate 32 mL/min FID Make Up Flow Rate 24 mL/min (N<sub>2</sub>) FID Air Flow Rate 200 mL Injection Volume

HS-20 Oven Temp.

80 °C Sample Line Temp. 90 °C 105 °C Transfer Line Temp. Vial Shaking Level Off Vial Volume 20 mL Vial Equilibrating Time 45 min Vial Pressurization Time 1 min Vial Pressure 68.9 kPa Loading Time 0.5 min Needle Flush Time 5 min

Source: Application News G326 (JP, ENG)

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