Manual Screw Flat Grips

Screw flat grips are general-purpose grips used for static tensile testing of a wide range of materials, most commonly, rubbers, plastics, textiles, and paper, and specimens such as plates and wires. Another advantage of these grips is they can be used to test thick specimens, up to 16 mm (0.63 in).

There are two types of manual screw flat grips: standard and stainless steel. Standard models have an operational temperature range from -70 to 250°C (-94 to 482°F), whereas stainless steel models are capable of operating over an extended temperature range of -70 to 320°C (-94 to 608°F).

Single-side file-teeth grip faces come standard on 1 kN (220 lbf) and 5 kN (1,100 lbf) capacity grips, and 50 N (11.0 lbf) capacity grips have flat grip faces. Additional grip face options include waves, rubber-coated, high-strength rubber-coated, grip faces for grab tests, and line-contact grip faces. Grip faces are easily exchanged. See the document on Grip Faces for Manual Screw Flat Grips for further information on grip face options.

Relevant Materials

Rubber, Plastics, Textiles, Cloth, Paper

Relevant Specimens

Plates, Wires



Operation

Manual screw flat grips present a straightforward approach to mounting test specimens. Knurled knobs, adjusted by fingers, tighten the grip faces on the 50 N capacity models. On the higher capacity 1 kN and 5 kN models, the grip faces are closed and opened by a T-wrench.



50 N grip: closed and opened by fingers



1 kN and 5 kN grips: closed and opened by a T-wrench



Change grip faces to suit your sample

Specification



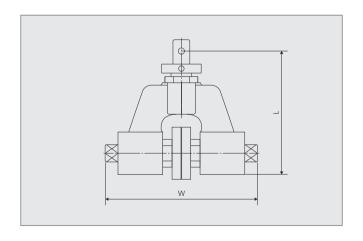




5 kN 1 kN 50 N

Maximum Grip Capacity			Applicable Specimen Thickness Note 1	Grip Face Size		Temperature	Grip Size			Upper Grip	Lower Grip
				Width	Length	Range Note 2	Width	Length	Upper Grip Mass	Ø Fitting (Ø pin)	Ø Fitting (Ø pin)
N	kgf	lbf	mm (in)	mm (in)	mm (in)	°C (°F)	mm (in)	mm (in)	kg (lb)	mm	mm
Standard Manual Screw Flat Grips											
5,000	500	1,100	0 to 16 (0 to 0.63)	60 (2.4)	50 (2.0)	-70 to 250 (-94 to 482)	114 (4.5)	122 (4.8)	2 (4.4)	16 (6.5)	16 (6.5)
1,000	100	220	0 to 15 (0 to 0.59)	50 (2.0)	30 (1.2)	-70 to 250 (-94 to 482)	105 (4.1)	95 (3.7)	0.7 (1.5)	16 (6.5)	16 (6.5)
50	5.0	11.0	0 to 14 (0 to 0.55)	35 (1.4)	25 (0.98)	-70 to 250 (-94 to 482)	96 (3.8)	87 (3.4)	0.3 (0.7)	10 (4)	16 (6.5)
Stainless Steel Manual Screw Flat Grips											
1,000	100	220	0 to 15 (0 to 0.59)	50 (2.0)	30 (1.2)	-70 to 320 (-94 to 608)	90 (3.5)	129 (5.1)	1.3 (2.9)	16 (6.5)	16 (6.5)
50	5.0	11.0	0 to 14 (0 to 0.55)	35 (1.4)	25 (0.98)	-70 to 320 (-94 to 608)	80 (3.1)	116 (4.6)	0.5 (1.1)	10 (4)	16 (6.5)

Note 1: The applicable specimen thickness is valid only for grip faces supplied with the grips and may change when other grip faces are used. Note 2: The operational temperature range is reduced to between 0 and 60°C (32 and 140°F) when rubber-coated grip faces are installed.

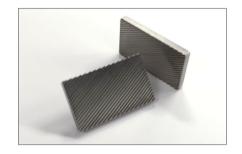


Ordering Information

P/N	Description							
Standard Manual Screw Flat Grip Sets Includes: upper and lower standard manual screw flat grips, grip faces, and a T-wrench (SCG-5kNA, SCG-1kNA)								
346-52326-04	5 kN standard manual screw flat grip set with single-side file-teeth grip faces (model SCG-5kNA)							
346-52327-04	1 kN standard manual screw flat grip set with single-side file-teeth grip faces (model SCG-1kNA)							
346-52328-04	50 N standard manual screw flat grip set with flat grip faces (model SCG-50NA)							
Stainless Steel Manual Screw Flat Grip Sets Includes: upper and lower stainless steel manual screw flat grips, grip faces, and a T-wrench (SCG-1kNSUS)								
344-13913-23	1 kN stainless steel manual screw flat grip set with single-side file-teeth grip faces (model SCG-1kNSUS)							
341-29149-21	50 N stainless steel manual screw flat grip set with flat grip faces (model SCG-50NSUS)							

Grip Faces

Single-side file-teeth grip faces are standard accessories of 5 kN and 1 kN manual screw flat grip sets. 50 N manual screw flat grips are supplied with flat grip faces. If you require another type of grip face, please refer to the document "Grip Faces for Manual Screw and Pneumatic Flat Grips."





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