

# **Hydraulic Flat Grips for Heavy Cloth**

Hydraulic flat grips have wide grip faces and a strong, symmetric clamping force, making these grips ideal for tensile testing heavy cloth. Two models of hydraulic flat grips are available: 10 kN (2,200 lbf) and 50 kN (11,000 lbf) capacity models.

Grip kits include upper and lower grips, wave grip faces, a grip face opening and closing device, and a hydraulic unit. The 10 kN hydraulic flat grips have a provisional tightening mechanism for mounting specimens temporarily to the grip with small force, which helps in centering the specimen before the full gripping force is applied.

A water-cooled hydraulic unit is used for the 10 kN grips and requires a water supply of 10 L/min, has a maximum pressure of 21 MPa (214 kg/cm², 3,046 psi), and uses an AC 3-phase 200 V, 2.5 W power source. The 50 kN grip's hydraulic unit is air cooled, provides a maximum pressure of 70 MPa (714 kg/cm², 10,153 psi), and requires two power sources: an AC 3-phase 200 V, 750 W power source for the unit, and an AC single-phase 200 V, 35 W power source for the cooling fan.

Additional and replacement wave grip face options can be found in the document on Grip Faces for Hydraulic Flat Grips for Heavy Cloth.



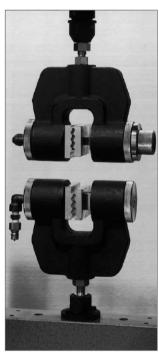
**Heavy Cloth** 

#### **Relevant Specimens**

Belt

#### **Operation**

Specimens are loaded from the front of the grips. For the 10 kN hydraulic flat grips, the specimen is held temporarily by a provisional tightening mechanism. Grip faces are closed using the grip face opening and closing device. A strong, symmetric clamping force is then supplied throughout testing to minimize slippage within the grip faces.





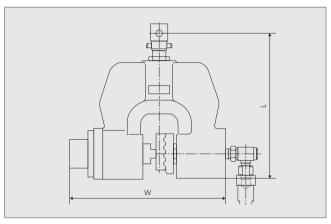
10 kN

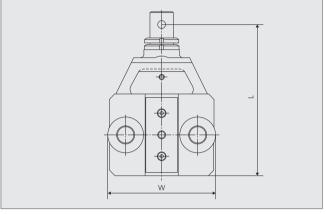
50 kN

### **Specification**

| Maximum Grip Capacity |       |        | Applicable Specimen Thickness Note 1 | Grip Face Size |              | _                      | Grip Size    |                          |            | Upper Grip           | Lower Grip           |
|-----------------------|-------|--------|--------------------------------------|----------------|--------------|------------------------|--------------|--------------------------|------------|----------------------|----------------------|
|                       |       |        |                                      | Width          | Length       | Temperature Range      | Width        | Length<br>Upper / Lower  | Mass       | Ø Fitting<br>(Ø pin) | Ø Fitting<br>(Ø pin) |
| kN                    | kgf   | lbf    | mm (in)                              | mm (in)        | mm (in)      | °C (°F)                | mm (in)      | mm (in)                  | kg (lb)    | mm                   | mm                   |
| 50                    | 5,000 | 11,000 | 0 to 10<br>(0 to 0.39)               | 72<br>(2.8)    | 100<br>(3.9) | 0 to 40<br>(32 to 104) | 165<br>(6.5) | 218 / 218<br>(8.6 / 8.6) | 20<br>(44) | 35<br>(13)           | 35<br>(13)           |
| 10                    | 1,000 | 2,200  | 0 to 10<br>(0 to 0.39)               | 85<br>(3.3)    | 55<br>(2.2)  | 0 to 40<br>(32 to 104) | 180<br>(7.1) | 210 / 219<br>(8.3 / 8.6) | 8<br>(18)  | 25<br>(10)           | 25<br>(10)           |

Note 1: The applicable specimen thickness is valid only for grip faces supplied with the grips and may change when other grip faces are used.





10 kN 50 kN

## **Ordering Information**

| P/N          | Description   |  |  |  |  |  |
|--------------|---|--|--|--|--|--|
|              | Hydraulic Flat Grip Kits<br>Includes: upper and lower hydraulic flat grips, wave grip faces, and a hydraulic unit |  |  |  |  |  |
| 346-53881-01 | 50 kN hydraulic flat grip kit with wave R7.5 grip faces   |  |  |  |  |  |
| 346-53880-01 | 10 kN hydraulic flat grip kit with wave R4 grip faces   |  |  |  |  |  |



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